

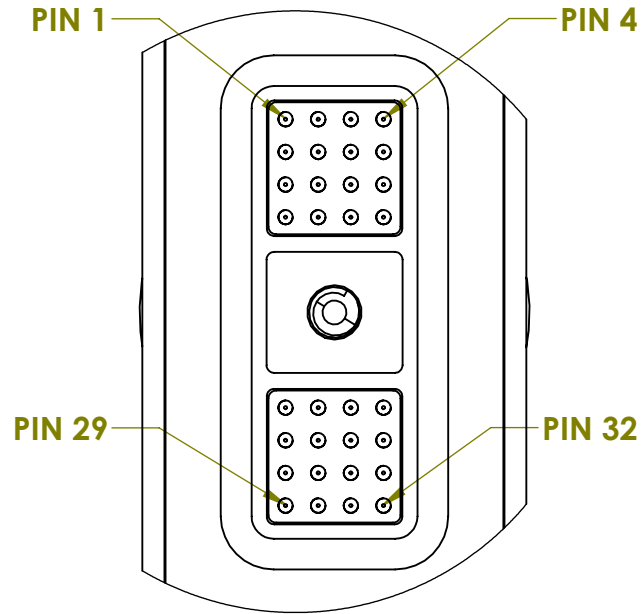


TABLE 1. WIRE RUN LIST	
PIN NUMBER	WIRE COLOR
1	PURPLE
3	DARK BLUE **
8	LIGHT GREEN *
9	PINK
10	GRAY
12	BROWN
17	RED
18	LIGHT BLUE *
19	YELLOW
20	DARK ORANGE **
24	BLUE
25	TAN
28	BLACK
29	ORANGE
30	CLEAR
31	DARK GREEN **
32	CLEAR
E33, E34	BRAIDED SHIELD
* OPTIONAL WHITE BAND FOR CLARITY	
** OPTIONAL BLACK BAND FOR CLARITY	

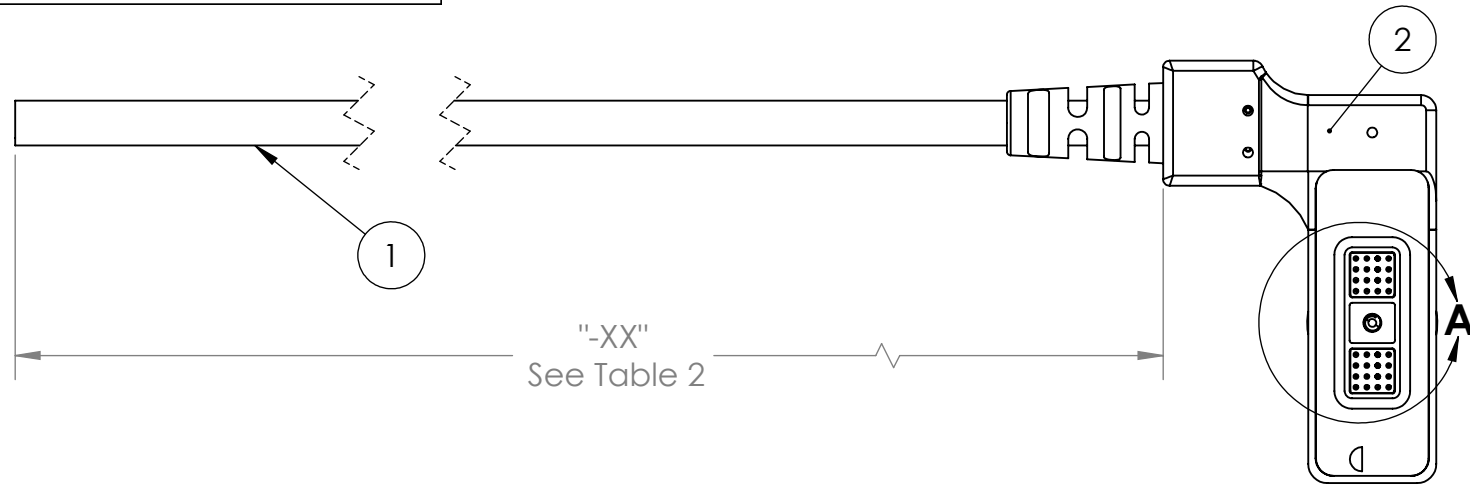
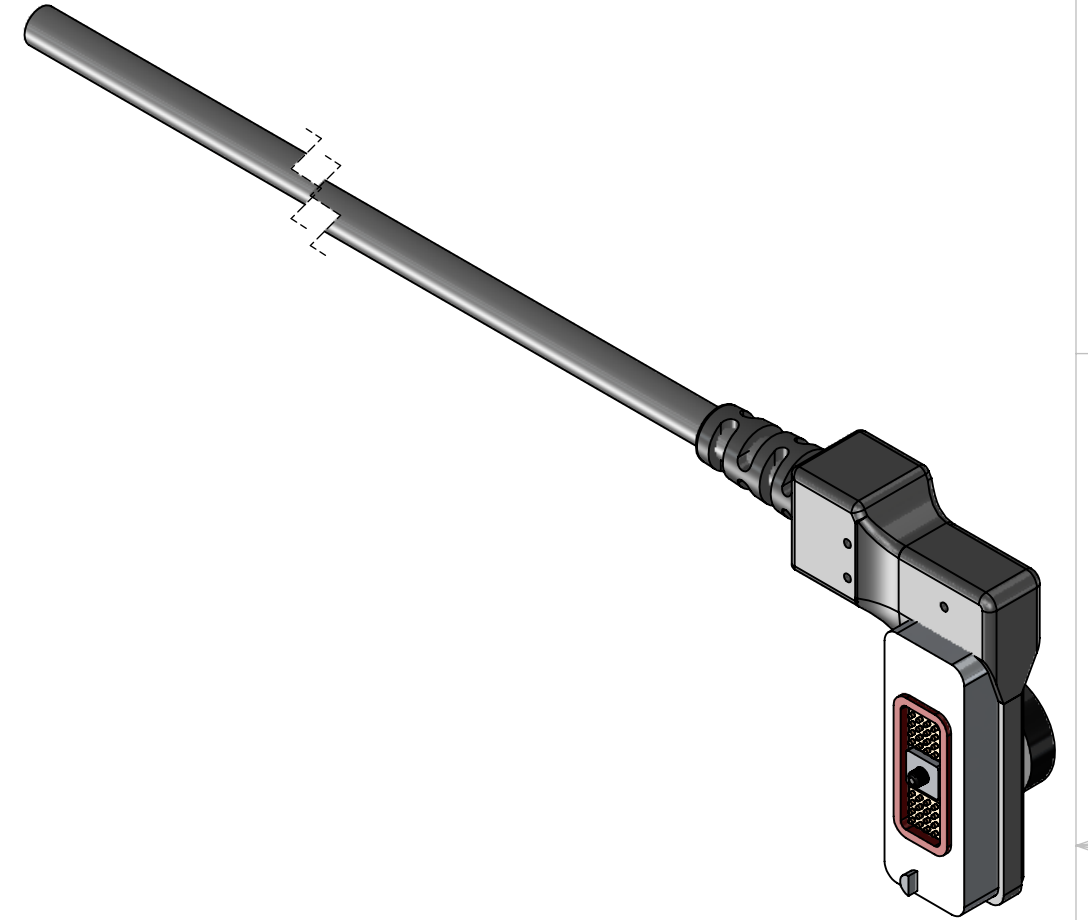
TABLE 2	
-XX	Length in Feet
05	5'
06	6'
07	7'
08	8'
10	10'
12	12'
15	15'
18	18'
25	25'
26	26'
30	30'

 TWISTED PAIR
 TWISTED PAIR

**DETAIL A
SCALE 2 : 1**



REV	DATE	DESCRIPTION OF CHANGE	ENG
C	03/11/15	RELIVSED. SEE DCN SN0069AH	TC




NOTES:

- CABLE: 26 AWG, 19 CONDUCTOR, OD: 0.270 NOMINAL. POLYURETHANE INSULATION. OUTER SHIELD 38 AWG, TIN PLATED COPPER BRAID, 90% COVERAGE.
- OVERMOLD MATERIAL: 90A POLYETHER-TYPE THERMOPLASTIC POLYURETHANE (TPU).
- JACKET: BLACK MATTE FINISH.
- E33,E34 IS CHASSIS GROUND
- SOLDERING IAW IPC-J-STD-001 CLASS II AS APPLICABLE.
- CABLE ASSEMBLIES TO BE 100% TESTED FOR CONTINUITY, SHORTS AND INSULATION RESISTANCE (250V @100MOHM MINIMUM)
- IDENTIFICATION: BAG AND IDENTIFY ON PACKAGING THE FOLLOWING INFORMATION FOR EACH PART DELIVERED. UOS PART MARKING ON THE WIRE IS PROHIBITED:
PN: TE-32ML-F-XX REV X (REV MARKING PER PO)
CAGE CODE: 1HJX9
DATE OF MFRG: MM/YY
- WIRING FUNCTION: SEE TABLE 1 AND DRAWING SN0057.
- REFERENCE SUPPLYNET FILE NUMBER SN0069.
- MANUFACTURE AND INSPECT IAW IPC/WHMA A-620 CLASS 2.

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN: INCHES
 TOLERANCES: .XX: ± 0.03
 .XXX: ± 0.005
 ANGULAR: .X°: 1°
 .XX°: 0.5°
 BREAK EDGES: .005 - .020
 FILLETS: .005 - .020
 SUFACE FINISH:
 GEOMETRIC TOLERANCING
 PER: ASME Y14.5 -2009
 MATERIAL: SEE DRAWING NOTES
 FINISH: SEE DRAWING NOTES
 DO NOT SCALE DRAWING

NAME	DATE
DRAWN TC	03/11/15
CHECKED RJB	03/11/15
COMMENTS:	
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CAGE CODE: 1HJX9	

REF. NUMBER: SN0069		
 706 EXECUTIVE BLVD. SUITE B VALLEY COTTAGE, NY 10989		
TITLE: FRONT EXIT PRC-117G 32 PIN DATA CABLE, 6 FEET FOR VOICE/PTT/RS-323/ ETHERNET. J3 PORT		
SIZE	DWG. NO.	REV
B	TE-32ML-F-XX	C
SCALE: NA	WEIGHT:	SHEET 1 OF 1